



PCN Number:	20140609001			PCN Date:	06/09/2014
Title:	Qualification of Alternate Assembly site for select WCSP devices				
Customer Contact:	PCN Manager	Phone:	+1(214)480-6037	Dept:	Quality Services
Proposed 1st Ship Date:	09/09/2014	Estimated Sample Availability:		Provided upon Request	
Change Type:					
<input checked="" type="checkbox"/>	Assembly Site	<input type="checkbox"/>	Assembly Process	<input type="checkbox"/>	Assembly Materials
<input type="checkbox"/>	Design	<input type="checkbox"/>	Electrical Specification	<input type="checkbox"/>	Mechanical Specification
<input type="checkbox"/>	Test Site	<input type="checkbox"/>	Packing/Shipping/Labeling	<input type="checkbox"/>	Test Process
<input type="checkbox"/>	Wafer Bump Site	<input type="checkbox"/>	Wafer Bump Material	<input type="checkbox"/>	Wafer Bump Process
<input type="checkbox"/>	Wafer Fab Site	<input type="checkbox"/>	Wafer Fab Materials	<input type="checkbox"/>	Wafer Fab Process
	<input type="checkbox"/>	Part number change			
PCN Details					
Description of Change:					
Texas Instruments is pleased to announce the qualification of JCAP as an alternate assembly site for the devices listed below. There is no material or dimensional differences between devices assembled at the 2 sites.					
Reason for Change:					
Continuity of Supply					
Anticipated impact on Fit, Form, Function, Quality or Reliability (positive / negative):					
None					

Changes to product identification resulting from this PCN:		
Assembly Site		
STATS ChipPAC (SCS)	Assembly Site Origin (22L)	ASO: STS
JCAP	Assembly Site Origin (22L)	ASO: JCP
Sample product shipping label (not actual product label)		
 TEXAS INSTRUMENTS MADE IN: Malaysia 2DC: 2Q: MSL 2 /260C/1 YEAR SEAL DT MSL 1 /235C/UNLIM 03/29/04 OPT: ITEM: 39 LBL: 5A (L)T0:1750	 G4	(1P) SN74LS07NSR (Q) 2000 (D) 0336 (31T) LOT: 3959047MLA (4W) TKY (1T) 7523483SI2 (P) (2P) REV: (V) 0033317 (20L) CS0: SHE (21L) CCO:USA (22L) ASO: MLA (23L) ACO: MYS
Topside Device marking:		
Assembly site code for STS= G		
Assembly site code for JCP= P		

Product Affected			
HPA02208YZPR	SN74AUP1T97YZPR	TPS22922BYFPR	TS5A22362YZPR
HPA02302YZPR	SN74AVC2T45YZTR	TS5A22364YZPR	

Reference Qualification Data: (Approved: April 2008)				
This qualification has been developed for the validation of this change. The qualification data will validate that the proposed change meets the applicable released technical specifications.				
Qualification Device: TS3DS26227YZT (MSL 1-260C)				
Package / Die Attributes				
Assembly Site & Bump Site:	JCAP	Bump Composition:	SnAgCu	
# Pins-Designator, Family:	12-YZT, DSBGA	Bump Diameter:	0.225mm	
Passivation/Coating:	MA21009085			
Qualification: <input type="checkbox"/> Plan <input checked="" type="checkbox"/> Test Results				
Reliability Test	Conditions	Sample Size / Fail		
		Lot#1	Lot#2	Lot#3
**Steady-state Life Test	150C (168, 300 Hrs)	116/0	116/0	116/0
**High Temp. Storage Bake	170C (168, 420hrs)	77/0	77/0	77/0
**Biased HAST	130C/85%RH (96 Hrs)	77/0	77/0	77/0
**Unbiased HAST	130C/85%RH/33.3 psia (96 Hrs)	77/0	77/0	77/0
**T/C -55C/125C	-55C/+125C (500, 1000 Cyc)	77/0	77/0	77/0
Visual Mechanical	Per Manufacturing Specifications	Pass	Pass	Pass
Solderability	Steam age, 8 hours	Pass	Pass	Pass
Physical Dimensions	(per mechanical drawing)	Pass	Pass	Pass
Bump-shear	(per mfg. Site specification)	Pass	Pass	Pass
**Preconditioning: MSL1@260C				

For questions regarding this notice, e-mails can be sent to the regional contacts shown below or your local Field Sales Representative.

Location	E-Mail
USA	PCNAmericasContact@list.ti.com
Europe	PCNEuropeContact@list.ti.com
Asia Pacific	PCNAsiaContact@list.ti.com
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