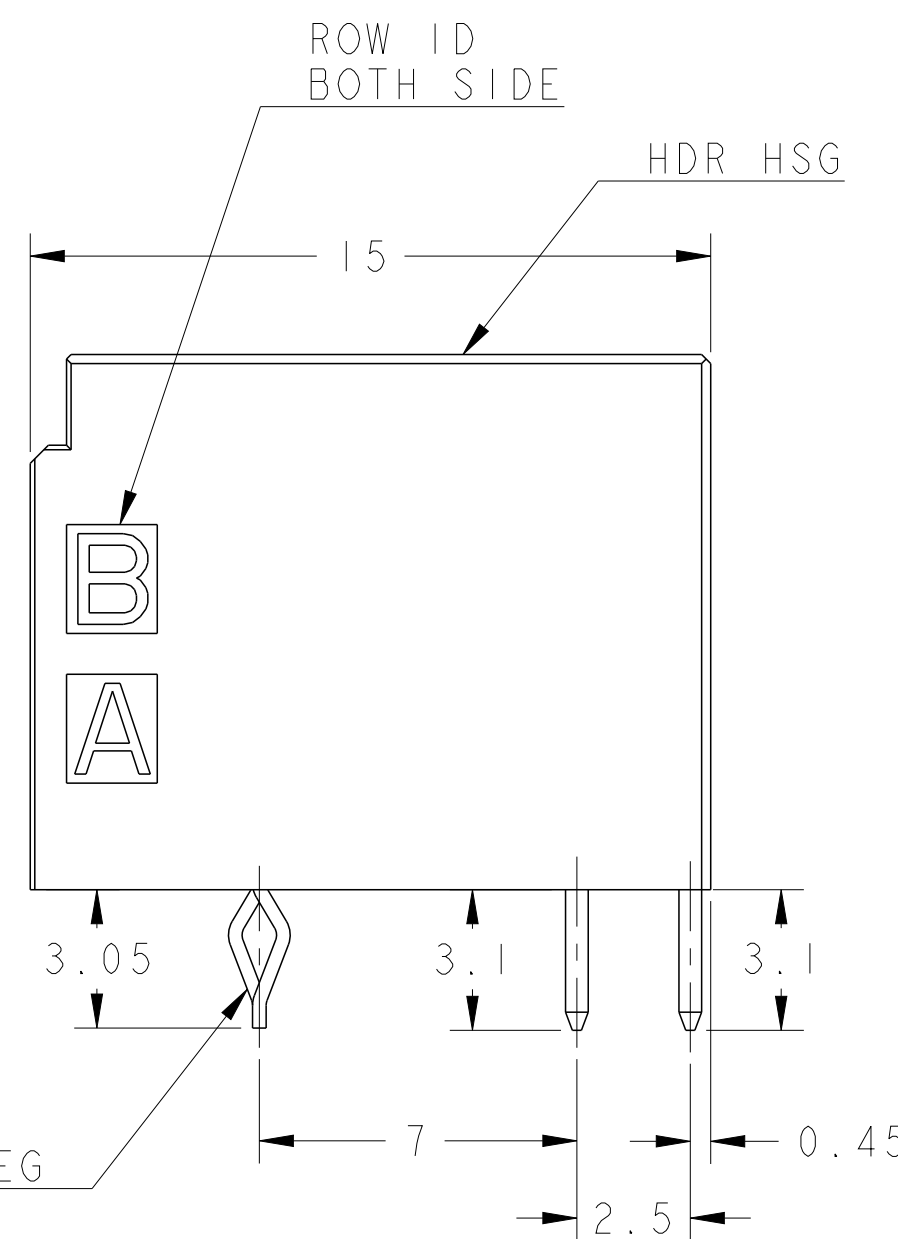
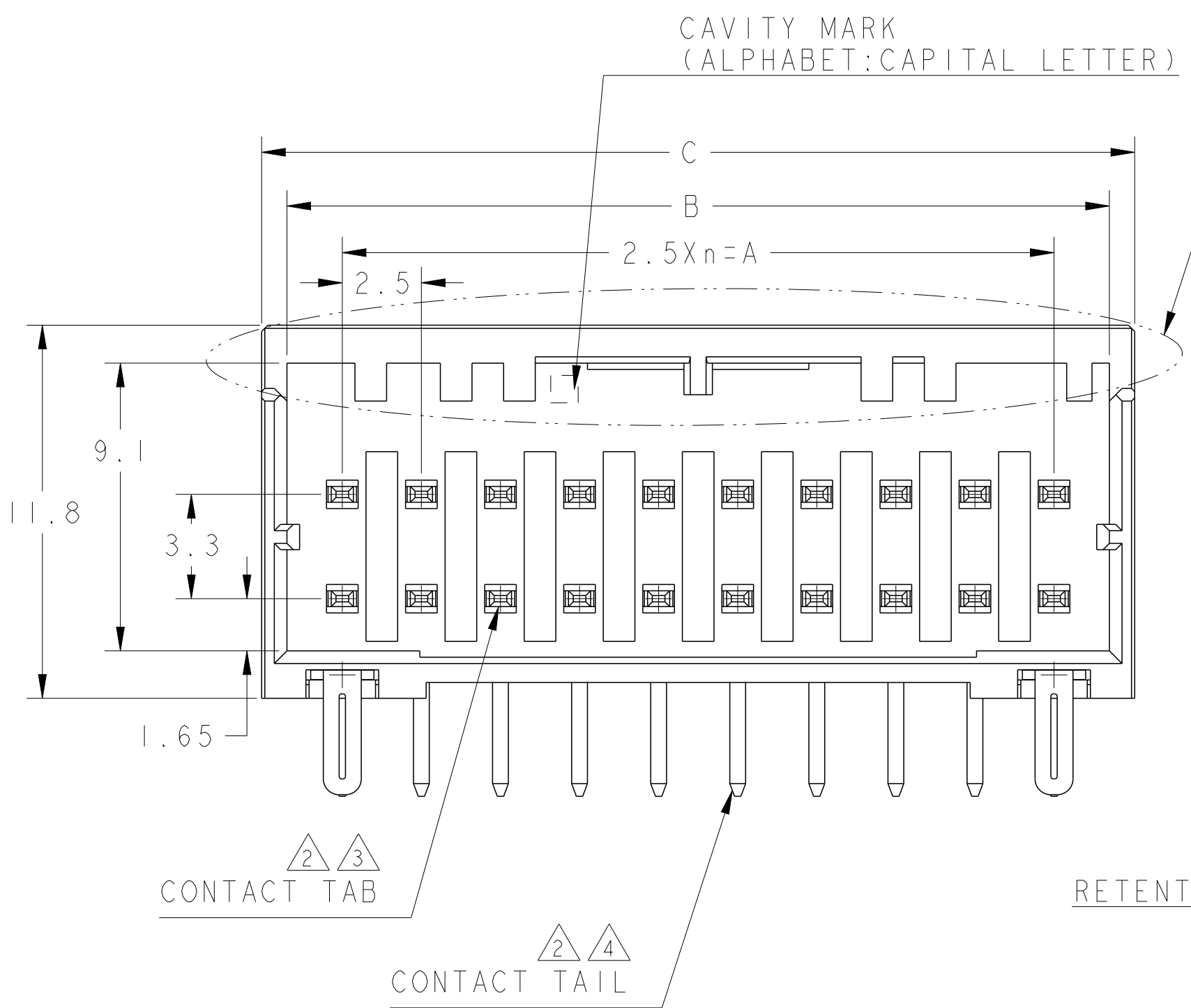
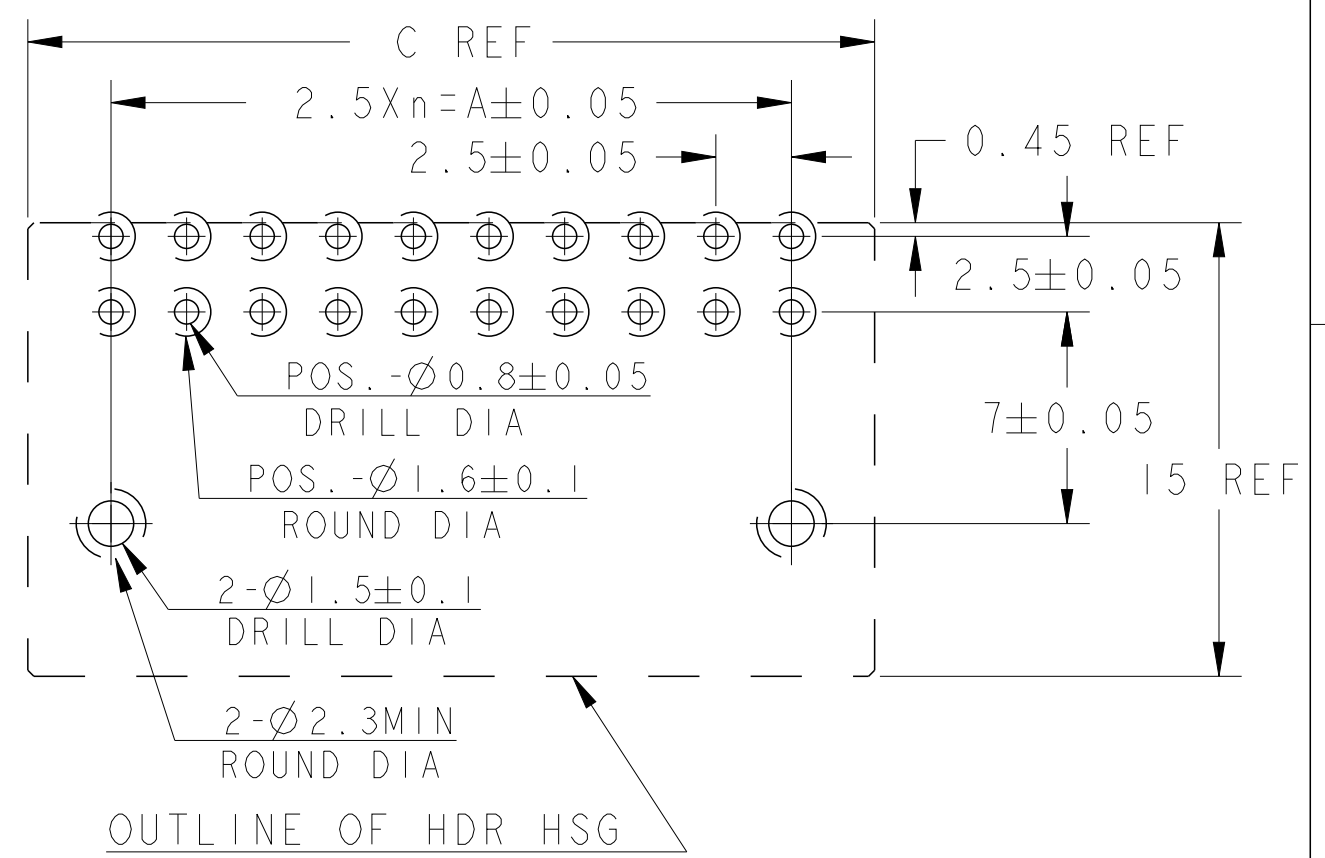
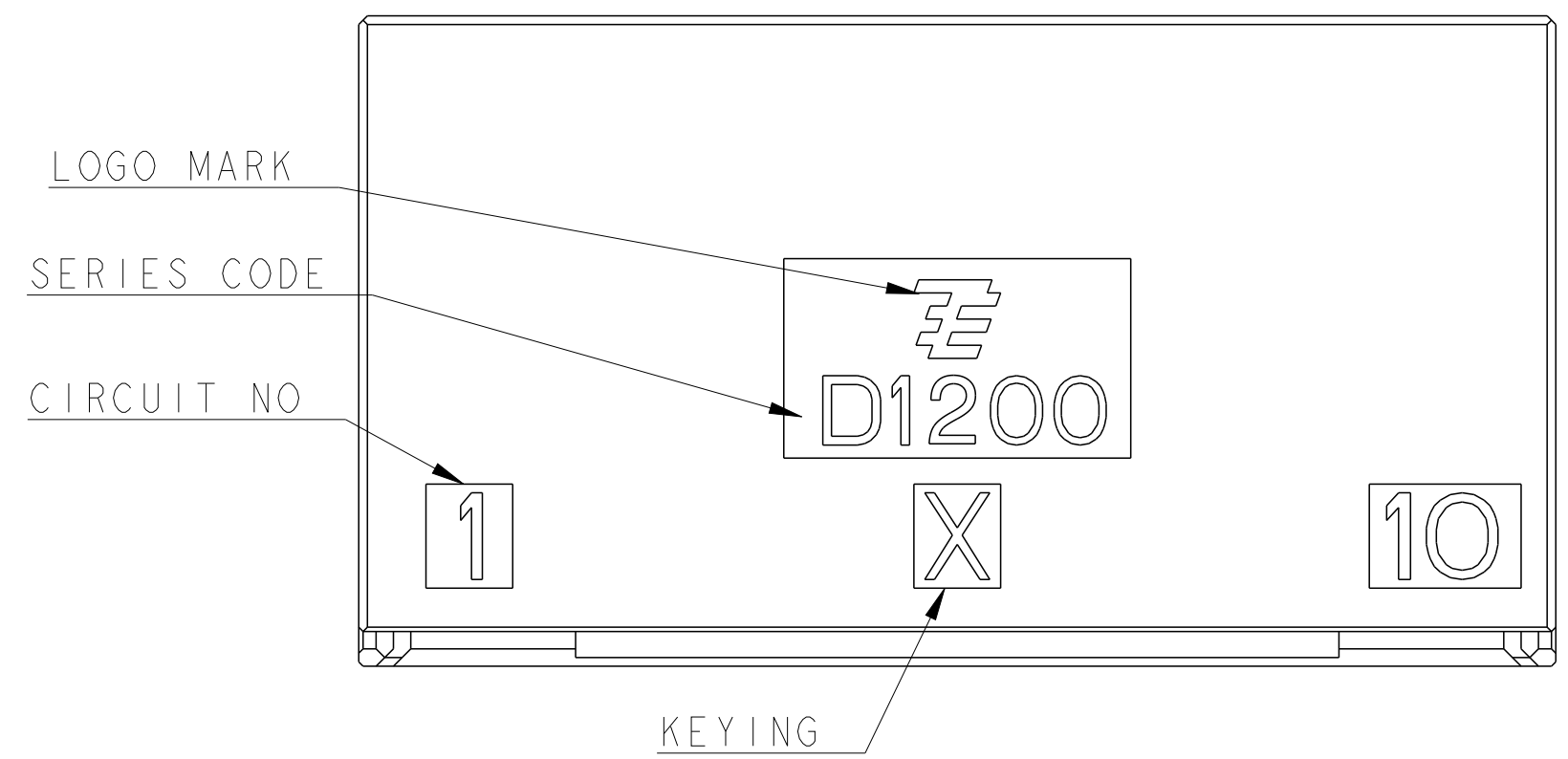


1. MATERIAL: HOUSING: GLASS FILED THERMO PLASTIC POLYESTER(94V-0), COLOR: BLACK
 CONTACT: COPPER ALLOY
 RETENTION LEG: PRE-TIN COPPER ALLOY

LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
	C2	REVISED	24JUL2017	T.K	E.T		
	D	ADD PART NUMBER	07FEB2022	Y.O	T.S		

- 2. FINISH(ALL OVER): NICKEL PL. 1.27μmMIN
- 3. FINISH(CONTACT AREA): GOLD PL. 0.38μmMIN AFTER 2
- 4. FINISH(CONTACT TAIL): TIN PL. 2μmMIN AFTER 2
- 5. THE SHAPE, SIZE AND POSITION OF THE CHARACTER SHOW THE OUTLINE. THEY DON'T SHOW DETAILS.
- 6. THE KEYING ARRANGEMENT OF "Y" IS SYMMETRIC WITH "X".



RECOMMEND PC BOARD HOLE PATTERN : CONNECTOR MOUNT SIDE (NOT ACCUMULATE TOLERANCE)
 PC BOARD THICKNESS : $1.0 \sim 1.6 \pm 0.1$

AS SHOWN : 1-1827876-0 (20POS: X-KEY)
 ONLY 4POS --- SEE SHEET 2

20	Y	9	22.5	26.0	27.6	2-1827876-0
20	X	9	22.5	26.0	27.6	1-1827876-0
16	X	7	17.5	21.0	22.6	1-1827876-8
12	Y	5	12.5	16.0	17.6	2-1827876-6
12	X	5	12.5	16.0	17.6	1-1827876-6
10	X	4	10.0	13.5	15.1	1-1827876-5
8	Y	3	7.5	11.0	12.6	2-1827876-4
8	X	3	7.5	11.0	12.6	1-1827876-4
6	Y	2	5.0	8.5	10.1	2-1827876-3
6	X	2	5.0	8.5	10.1	1-1827876-3
4	Y	1	2.5	6.0	7.6	2-1827876-2
4	X	1	2.5	6.0	7.6	1-1827876-2
POS	KEY	n	A	B	C	PART NO

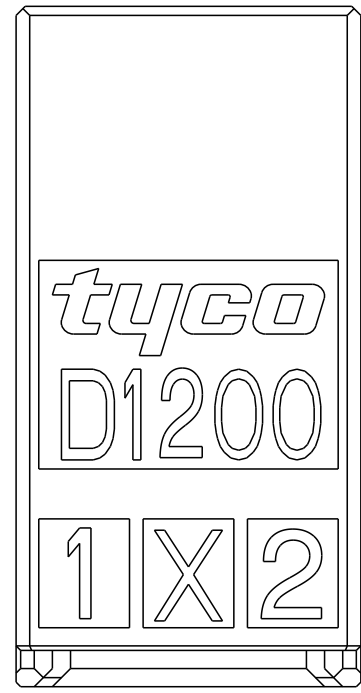
1-1827876-0
 (20POS: X-KEY)

THIS DRAWING IS A CONTROLLED DOCUMENT.

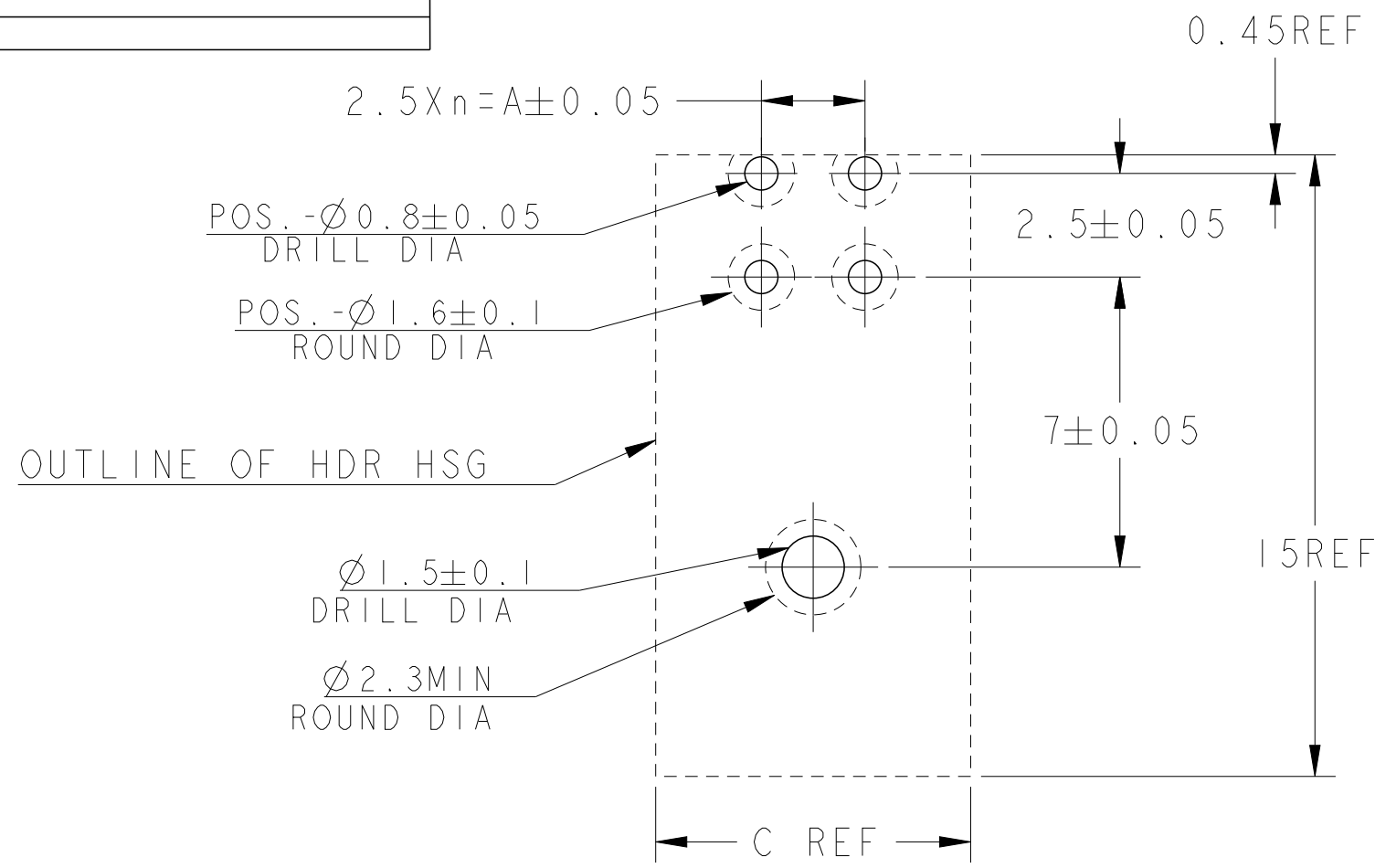
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: $\pm 0.3, \pm 3^\circ$ 1-PLC ± 0.5 2-PLC ± 0.13 3-PLC ± 0.013 4-PLC ± 0.0001 ANGLES \pm FINISH	DWN T. KUDO 13JAN2005 CHK D. MITSUGI 14MAR2005 APVD D. MITSUGI 14MAR2005	TE Connectivity	
MATERIAL		PRODUCT SPEC 108-78268 APPLICATION SPEC 114-5377	NAME DYNAMIC D1200D 2.5mmPITCH HDR ASSY (H-TYPE) 4-20POS SIZE A2 CAGE CODE 00779 DRAWING NO C-1827876 RESTRICTED TO	
		WEIGHT -	SCALE 6:1	SHEET 1 OF 4 REV D

CUSTOMER DRAWING

LOC	DIST	REVISIONS				
J	-	P	LTR	DATE	DWN	APVD
		DESCRIPTION				

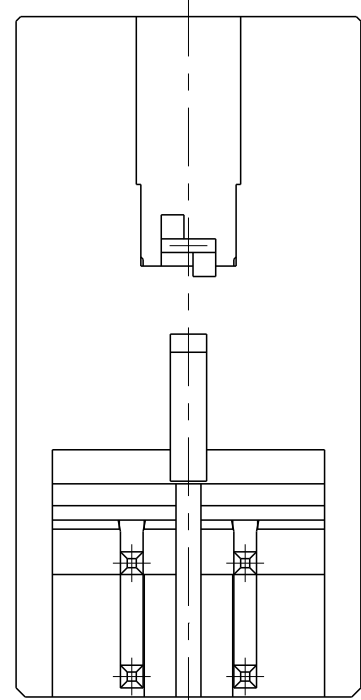
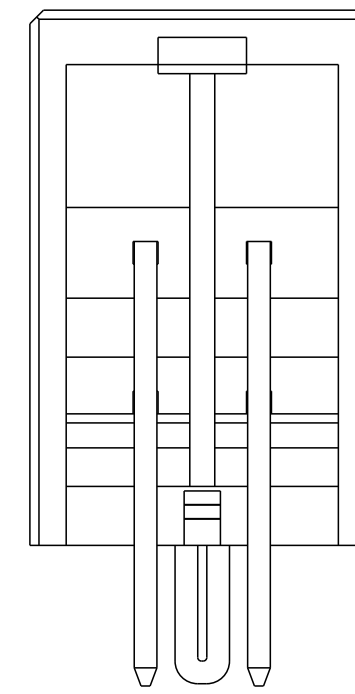
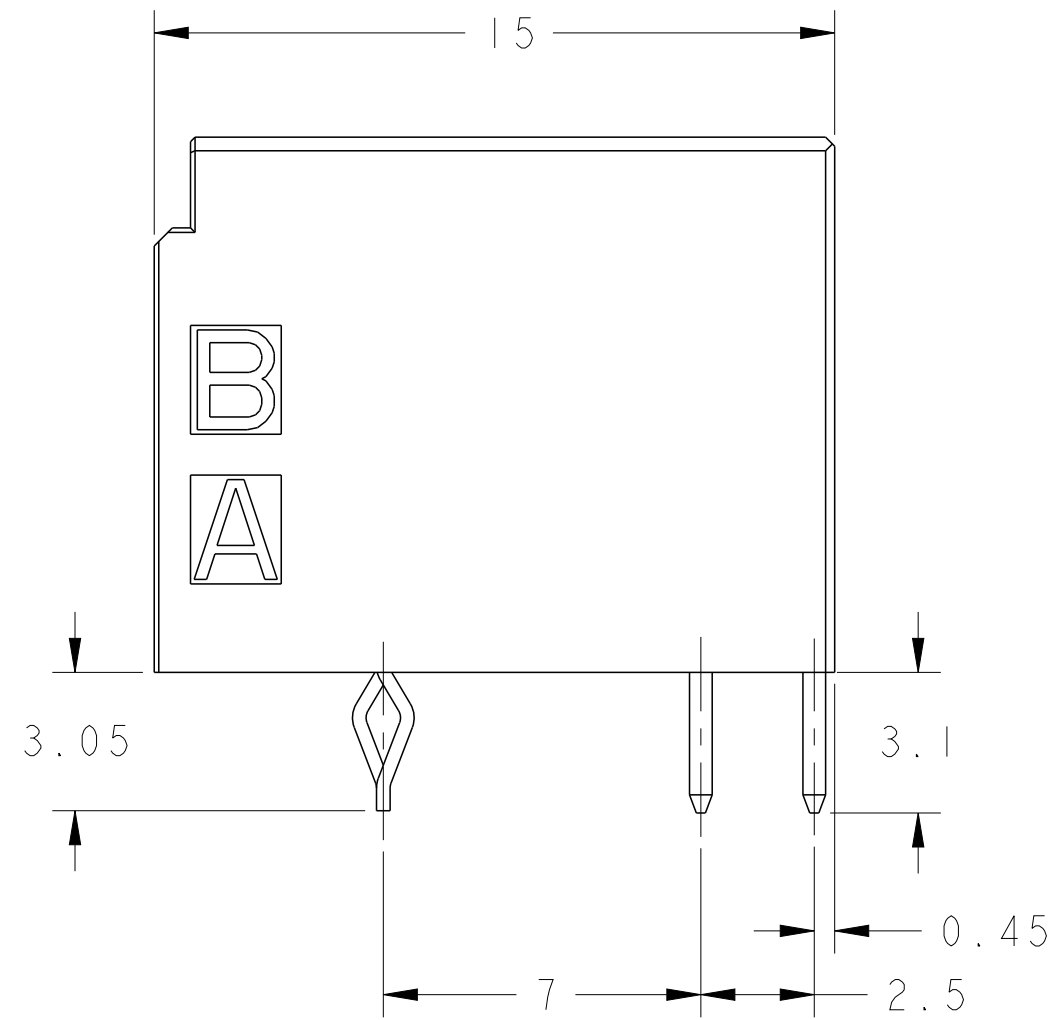
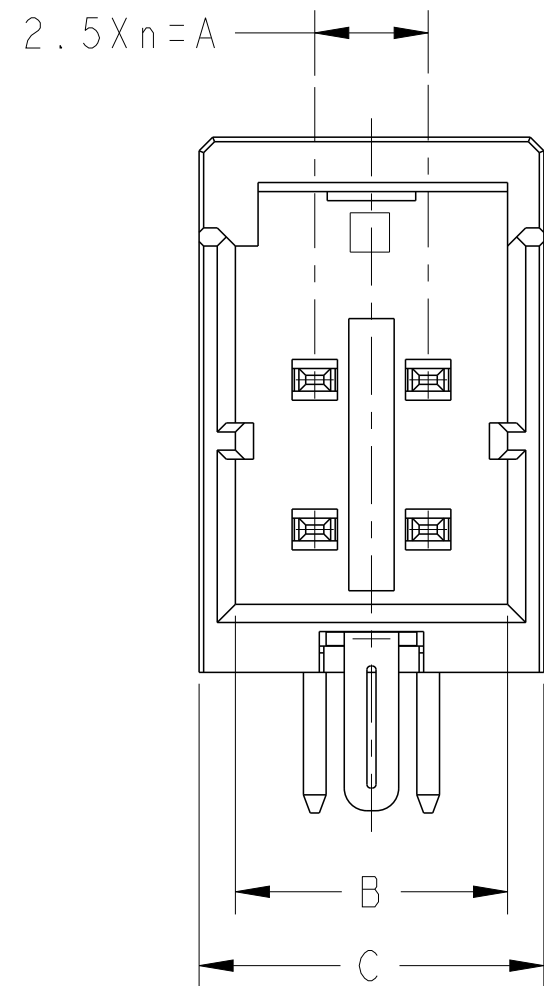


1-1827876-2
(4POS: X-KEY)



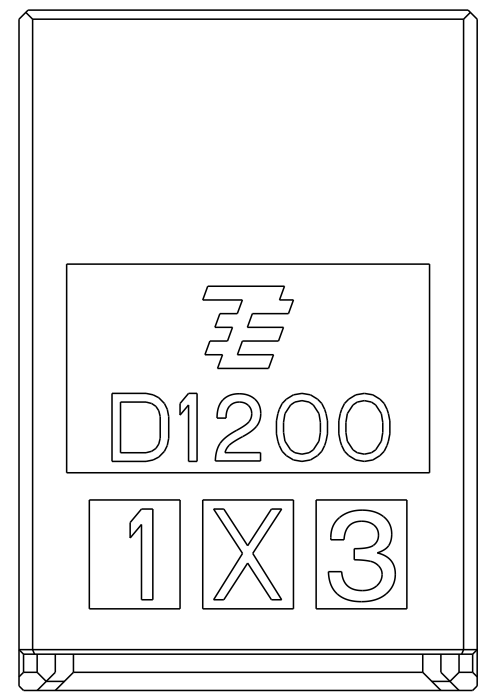
RECOMMEND PC BOARD HOLE PATTERN : CONNECTOR MOUNT SIDE (NOT ACCUMULATE TOLERANCE)
 PC BOARD THICKNESS : 1.0~1.6±0.1

ONLY 4POS

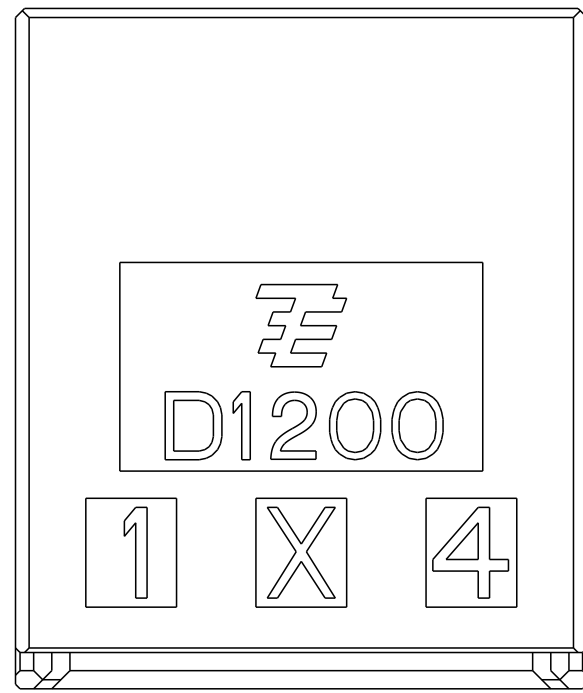


THIS DRAWING IS A CONTROLLED DOCUMENT		DWN T. KUDO	13JAN2005	TE Connectivity	NAME DYNAMIC D1200D 2.5mmPITCH HDR ASSY (H-TYPE) 4-20POS
DIMENSIONS: mm		CHK D. MITSUGI	14MAR2005		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. MITSUGI	14MAR2005		
0 PLC ± 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ± FINISH		PRODUCT SPEC 108-78268	APPLICATION SPEC 114-5377		
MATERIAL		WEIGHT	-	SIZE A200779	CAGE CODE C-1827876
CUSTOMER DRAWING				SCALE 6:1	SHEET 2 OF 4
				REV D	

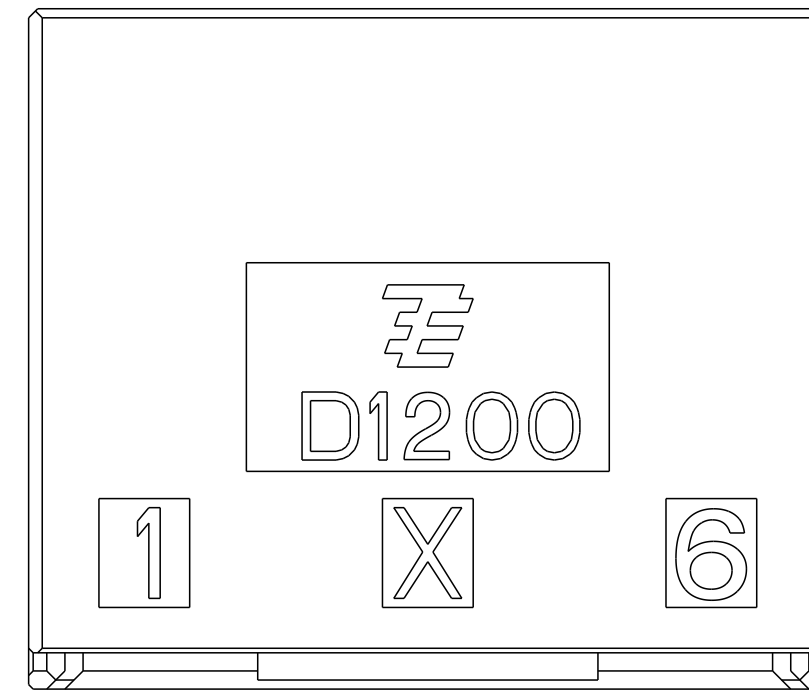
LOC		DIST		REVISIONS			
J	-	P	LTR	DESCRIPTION	DATE	DWN	APVD



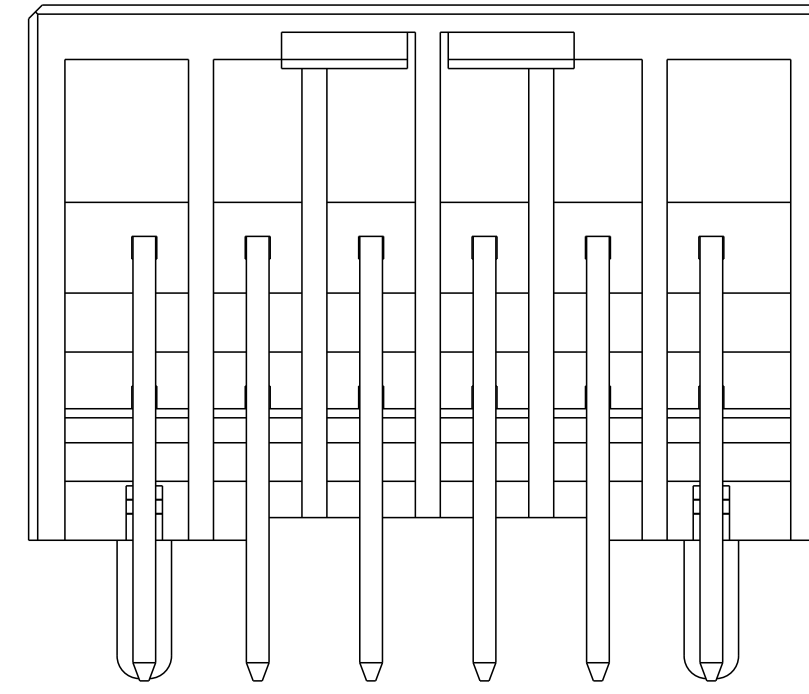
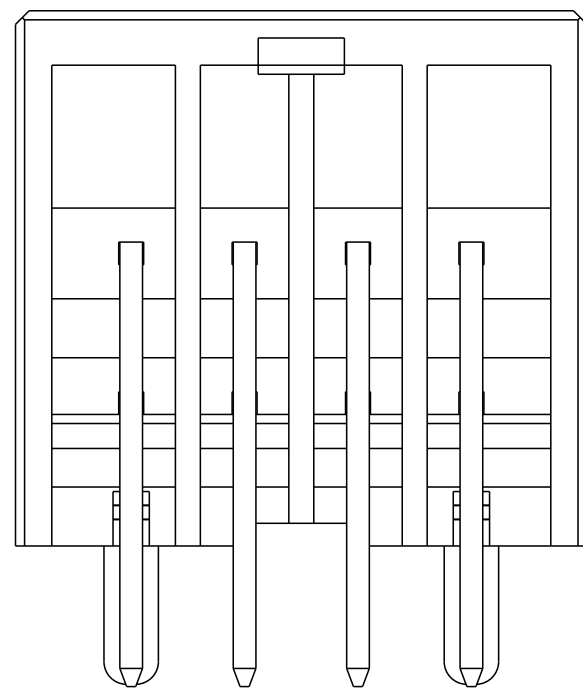
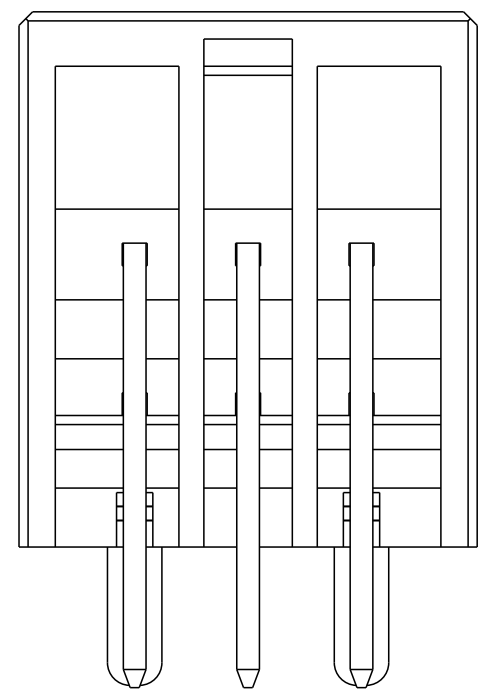
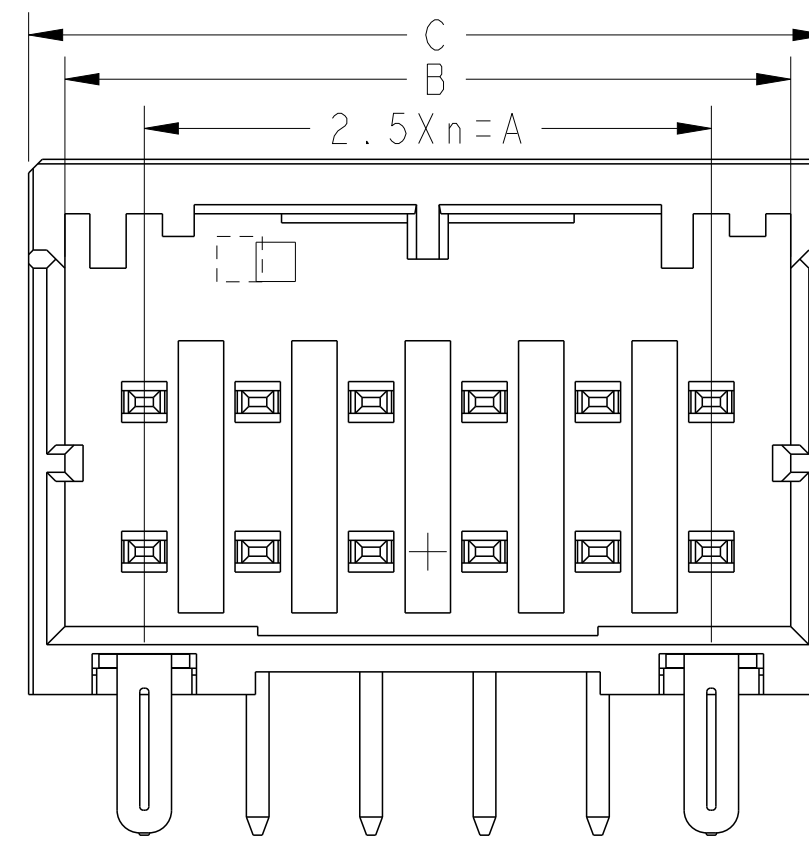
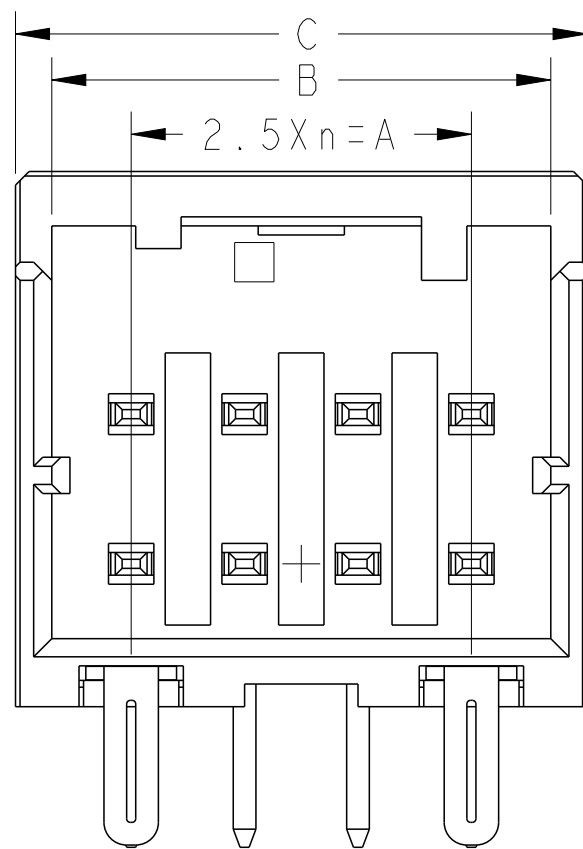
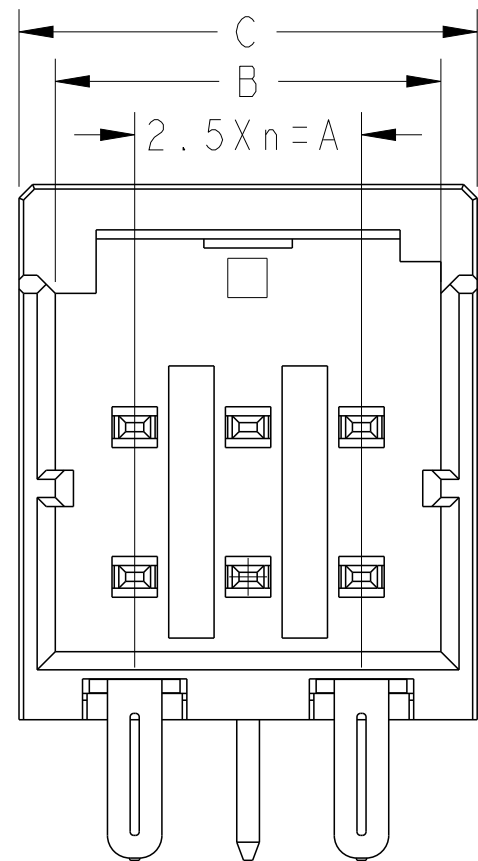
1-1827876-3
(6POS:X-KEY)




1-1827876-4
(8POS:X-KEY)



1-1827876-6
(12POS:X-KEY)

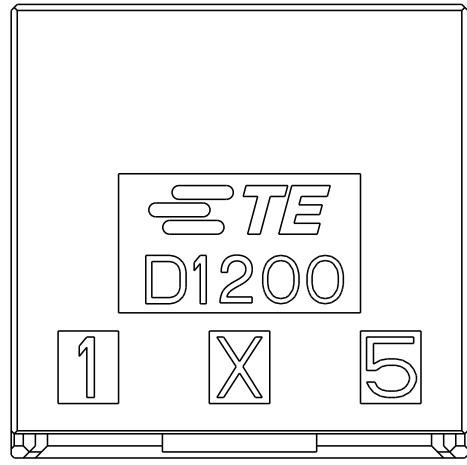


THIS DRAWING IS A CONTROLLED DOCUMENT		DWN T. KUDO	16MAR2005		TE Connectivity		
DIMENSIONS: mm		CHK D. MITSUGI	14MAR2005		NAME DYNAMIC D1200D 2.5mmPITCH HDR ASSY (H-TYPE) 4-20POS		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. MITSUGI	14MAR2005	SIZE A200779			RESTRICTED TO
1 PLC ±		PRODUCT SPEC 108-78268		CAGE CODE C-1827876			SCALE 6:1
2 PLC ±		APPLICATION SPEC 114-5377		DRAWING NO			SHEET 3 OF 4
3 PLC ±		MATERIAL		REV D			
4 PLC ±		FINISH		CUSTOMER DRAWING			
ANGLES ±							

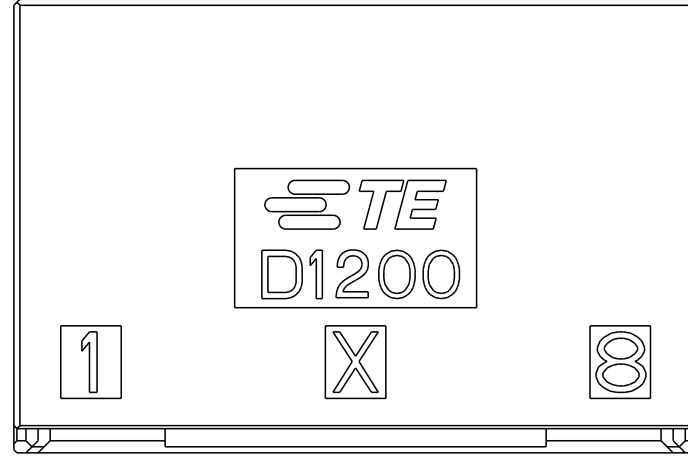
SEE SHEET 1 OF 4

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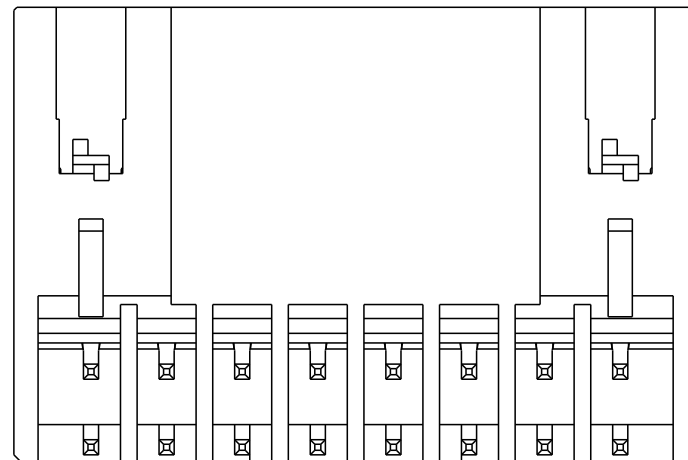
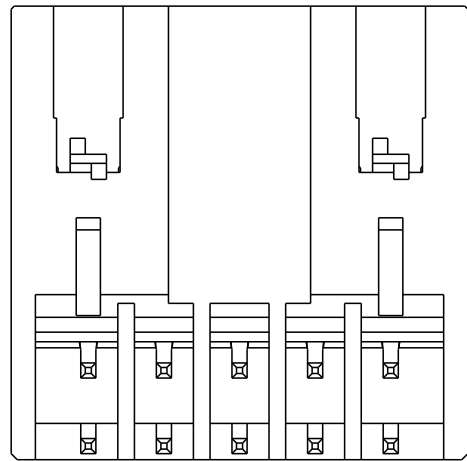
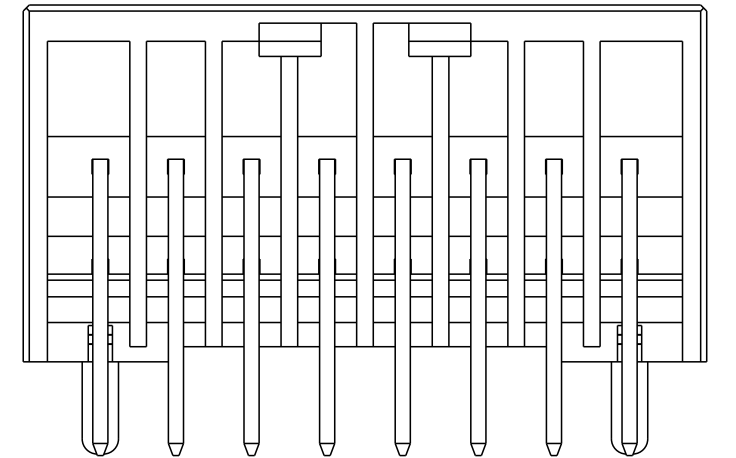
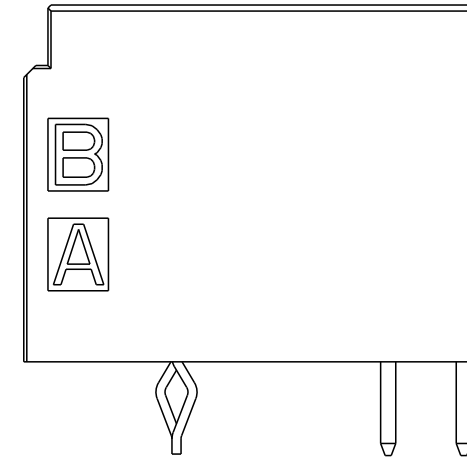
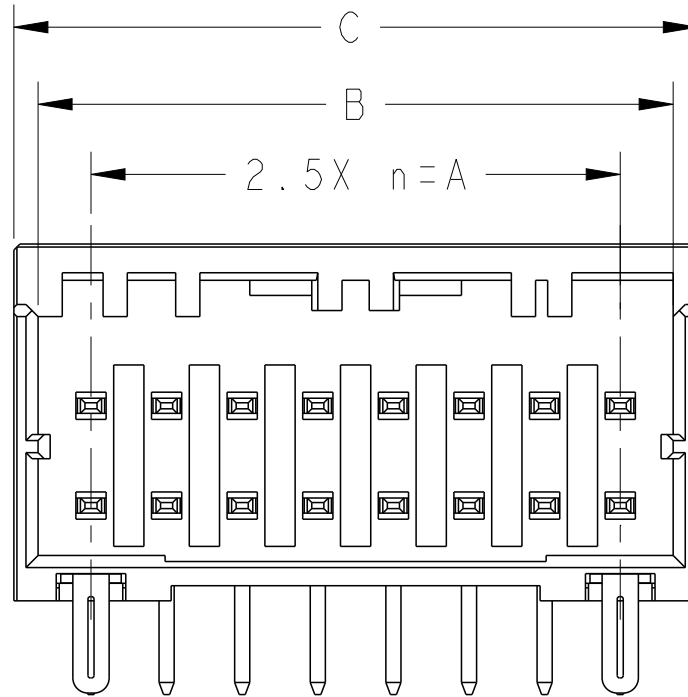
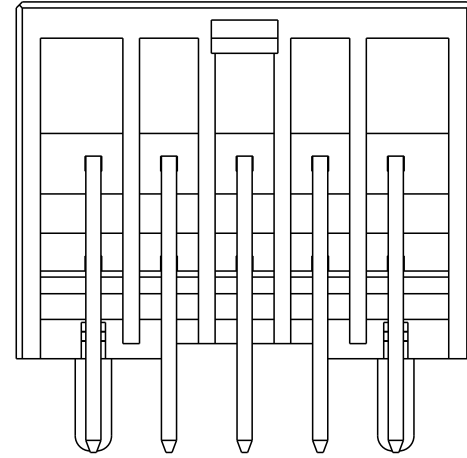
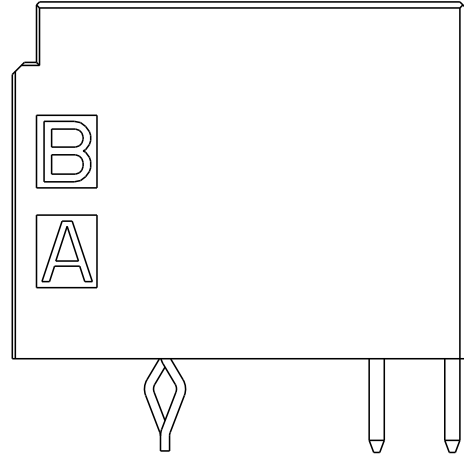
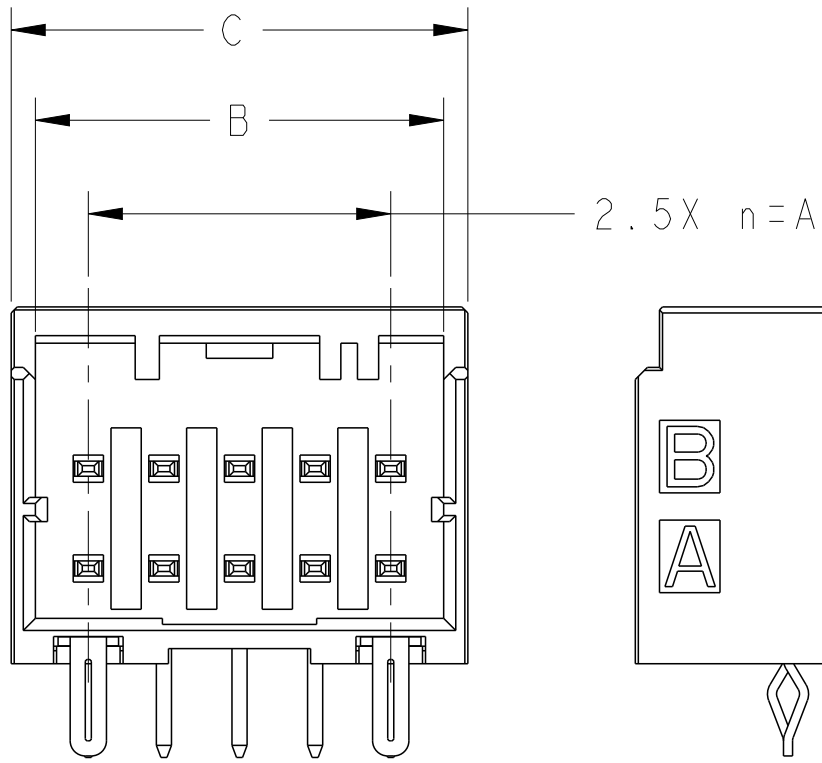
LOC		DIST		REVISIONS			
J	-	P	LTR	DESCRIPTION	DATE	DWN	APVD



1-1827876-5
(10POS:X-KEY)



1-1827876-8
(16POS:X-KEY)



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T. KUDO 13JAN2005	TE Connectivity	
DIMENSIONS: mm		CHK D. MITSUGI 14MAR2005		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. MITSUGI 14MAR2005	NAME DYNAMIC D1200D 2.5mmPITCH HDR ASSY (H-TYPE) 4-20POS	
1. PLC ±		PRODUCT SPEC 108-78268	SIZE A200779	
2. PLC ±0.5		APPLICATION SPEC 114-5377	CAGE CODE C-1827876	
3. PLC ±0.13		WEIGHT -	DRAWING NO -	
4. PLC ±0.013		CUSTOMER DRAWING	RESTRICTED TO D	
ANGLES ±		SCALE 6:1	SHEET 4 OF 4	
FINISH		REV D		

SEE SHEET 1 OF 4