FLAT-BASE TYPE INSULATED PACKAGE

PM50B6LA060

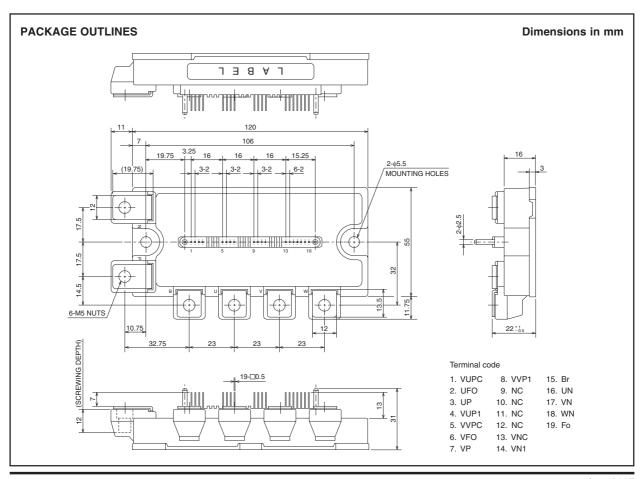


FEATURE

- a) Adopting new 5th generation IGBT (CSTBT $^{\text{\tiny M}}$) chip, which performance is improved by 1 μ m fine rule process. For example, typical Vce(sat)=1.55V @Tj=125°C
- b) Over-temperature protection by detecting Tj of the CSTBT™ chips and error output is possible from all each conservation upper and lower arm of IPM.
- New small package
 Reduce the package size by 10%, thickness by 22% from S-DASH series.
- 2ϕ 50A, 600V Current-sense IGBT type inverter
- 50A, 600V Current-sense Chopper IGBT
- · Monolithic gate drive & protection logic
- Detection, protection & status indication circuits for, shortcircuit, over-temperature & under-voltage (P-Fo available from upper arm devices)
- UL Recognized Yellow Card No.E80276(N)
 File No.E80271

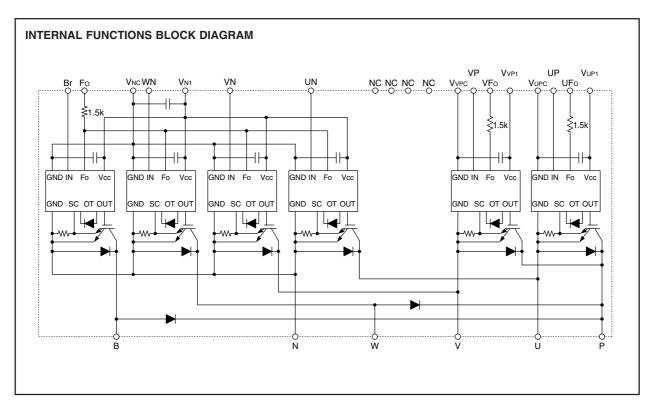
APPLICATION

Photo voltaic power conditioner





FLAT-BASE TYPE INSULATED PACKAGE



MAXIMUM RATINGS (Tj = 25° C, unless otherwise noted)

INVERTER PART

Symbol	Parameter	Condition	Ratings	Unit
VCES	Collector-Emitter Voltage	VD = 15V, VCIN = 15V	600	V
±IC	Collector Current	Tc = 25°C	50	Α
±ICP	Collector Current (Peak)	Tc = 25°C	100	Α
Pc	Collector Dissipation	Tc = 25°C	134	W
Tj	Junction Temperature		− 20 ~ +150	°C

CONVERTER PART

Symbol	Parameter	Condition	Ratings	Unit
VCES	Collector-Emitter Voltage	VD = 15V, VCIN = 15V	600	V
Ic	Collector Current	Tc = 25°C	50	Α
ICP	Collector Current (Peak)	Tc = 25°C	100	Α
Pc	Collector Dissipation	$Tc = 25^{\circ}C$ (Note-1)	134	W
lF	FWDi Forward Current	Tc = 25°C	50	Α
VR(DC)	FWDi Rated DC Reverse Voltage	Tc = 25°C	600	V
Tj	Junction Temperature		−20 ~ +150	°C

CONTROL PART

Symbol	Parameter	Condition	Ratings	Unit
VD	Supply Voltage	Applied between: Vup1-Vupc Vvp1-Vvpc, Vn1-Vnc	20	V
VCIN	Input Voltage	Applied between : UP-VUPC, VP-VVPC UN • VN • WN • Br-VNC	20	V
VFO	Fault Output Supply Voltage	Applied between: UFO-VUPC, VFO-VVPC, FO-VNC	20	V
IFO	Fault Output Current	Sink current at UFO, VFO, Fo terminals	20	mA



FLAT-BASE TYPE INSULATED PACKAGE

TOTAL SYSTEM

Symbol	Parameter	Condition	Ratings	Unit
VCC(PROT)	Supply Voltage Protected by SC	VD = 13.5 ~ 16.5V, Inverter Part, Tj = +125°C Start	450	٧
VCC(surge)	Supply Voltage (Surge)	Applied between : P-N, Surge value	500	V
Tstg	Storage Temperature		− 40 ~ +125	°C
Viso	Isolation Voltage	60Hz, Sinusoidal, Charged part to Base, AC 1 min.	2500	Vrms

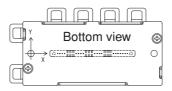
THERMAL RESISTANCES

		Condition				Limit	
Symbol Parameter		Condition		Min.	Тур.	Max.	Unit
Rth(j-c)Q	Junction to case Thermal Resistances	Inverter IGBT part (per 1/4 module)	(Note-1)	_	_	0.93	
Rth(j-c)F		Inverter FWDi part (per 1/4 module)	(Note-1)	_	_	1.57]
Rth(j-c)Q		Converter IGBT part	(Note-1)	_	_	0.93	
Rth(j-c)F		Converter FWDi upper part	(Note-1)	_	_	0.96	°C/W
Rth(j-c)F		Converter FWDi lower part	(Note-1)	_	_	1.57	
Dala/a f)	Contact Thermal Resistance	Case to fin, (per 1 module)				0.038	
Rth(c-f)		Thermal grease applied	(Note-1)	_	_		

(Note-1) Tc (under the chip) measurement point is below.

(unit:mm)

ſ		arm	U	Р	V	Р	WP	BP	U	N	V	N	W	'N	В	N
١	axis		IGBT	FWDi	IGBT	FWDi	FWDi	FWDi	IGBT	FWDi	IGBT	FWDi	IGBT	FWDi	IGBT	FWDi
	Х		32.7	32.2	64.6	66.1	83.6	24.6	39.8	40.3	56.5	56.0	75.5	75.0	19.1	25.9
	Υ		-6.4	0.4	-7.8	-1.0	-4.8	5.8	7.2	0.4	2.8	-4.0	2.8	-4.0	-8.4	-9.0



ELECTRICAL CHARACTERISTICS (Tj = 25° C, unless otherwise noted) **INVERTER PART**

0 1 1		Condition				Unit		
Symbol	Parameter	Condition	1		Min.	Тур.	Max.	OIIIL
Mor())	Collector-Emitter	VD = 15V, IC = 50A		Tj = 25°C	_	1.7	2.3	V
VCE(sat)	Saturation Voltage	VCIN = 0V (Fig. 1)	Tj = 125°C	_	1.55	2.0	V
VEC	FWDi Forward Voltage	-IC = 50A, VD = 15V, VCIN = 15\	/	(Fig. 2)	_	2.2	3.3	V
ton		\\- 45\\\\- 2\\ 45\\\			0.3	0.7	1.4	
trr		VD = 15V, VCIN = 0V ↔ 15V			_	0.1	0.2	
tc(on)	Switching Time	Vcc = 300V, Ic = 50A			_	0.2	0.4	μS
toff		Tj = 125°C		(F: 0.4)	_	0.9	1.8	
tc(off)		Inductive Load		(Fig. 3,4)	_	0.2	0.4	
1	Collector-Emitter	V V V 45V	E: E)	Tj = 25°C	_	_	1	
ICES	Cutoff Current	VCE = VCES, VCIN = 15V ((Fig. 5)	Tj = 125°C	_	_	10	mA



FLAT-BASE TYPE INSULATED PACKAGE

CONVERTER PART

0		Condition					1.1	
Symbol	Parameter	Condition			Min.	Тур.	Max.	Unit
V05())	Collector-Emitter	VD = 15V, IC = 50A		Tj = 25°C	_	1.7	2.3	V
VCE(sat)	Saturation Voltage	VCIN = 0V, Pulsed (Fig	. 1)	Tj = 125°C	_	1.55	2.0	v
VEC	FWDi Forward Voltage	-IC = 50A, VCIN = 15V, VD = 15V		(Fig. 2)	_	2.2	3.3	V
VFM	Forward Voltage	IF = 50A			_	1.9	3.0	V
ton		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			0.3	0.7	1.4	
trr		VD = 15V, VCIN = 0V↔15V			_	0.1	0.2	
tc(on)	Switching Time	VCC = 300V, IC = 50A			_	0.2	0.4	μS
toff		Tj = 125°C		(Fir. 0.4)	_	0.9	1.8	
tc(off)		Inductive Load		(Fig. 3,4)	_	0.2	0.4	
loso	Collector-Emitter	VCE = VCES, VD = 15V (Fig	E)	Tj = 25°C	_	_	1	A
ICES	Cutoff Current	VCE = VCE3, VD = 13V (Fig	(Fig. 5)	Tj = 125°C	_	_	10	mA

CONTROL PART

Cumahal	D	0				Lloit	
Symbol	Parameter	Condition		Min.	Тур.	Max.	Unit
ID	Circuit Current	VD = 15V, VCIN = 15V	Vn1-Vnc	_	20	30	mA.
I ID	Circuit Current	VD = 13V, VCIIV = 13V	V*P1-V*PC	_	5	10	IIIA
Vth(ON)	Input ON Threshold Voltage	Applied between: UP-VUPC, VP-VVPC		1.2	1.5	1.8	V
Vth(OFF)	Input OFF Threshold Voltage	Un • Vn • Wn • Br-Vn	IC	1.7	2.0	2.3	, v
00	SC Short Circuit Trip Level	$1-20 \le 1i \le 125$ °C. $VD = 15V$ (Fig. 3.6) \vdash	Inverter part	100		_	Α
30	Short Circuit Trip Level		Converter part	100	_	_	A .
toff(SC)	Short Circuit Current Delay Time	VD = 15V	(Fig. 3,6)	_	0.2	_	μS
OT	Over Temperature Protection	VD = 15V	Trip level	135	145	_	°C
OTr	Over remperature Protection	Detect Tj of IGBT chip	Reset level	_	125	_	
UV	Supply Circuit Under-Voltage	_20 ≤ T _i ≤ 125°C	Trip level	11.5	12.0	12.5	v
UVr	Protection	-20 ≤ 1) ≤ 125 C	Reset level	_	12.5	_	v
IFO(H)	Fault Output Current	VD = 15V, VFO = 15V	(Note-2)	_	_	0.01	mA
IFO(L)	Fault Output Current	VD = 13V, VFO = 13V	(NOIE-2)	_	10	15	
tFO	Minimum Fault Output Pulse Width	VD = 15V	(Note-2)	1.0	1.8	_	ms

⁽Note-2) Fault output is given only when the internal SC, OT & UV protections schemes of either upper or lower arm device operate to protect it.

MECHANICAL RATINGS AND CHARACTERISTICS

		Condition	Condition			Limits			
Symbol	Parameter	Condition	Min.	Тур.	Max.	Unit			
_	Mounting torque	Main terminal	screw : M5	2.5	3.0	3.5	N•m		
_	Mounting torque	Mounting part	screw: M5	2.5	3.0	3.5	N•m		
_	Weight	_		_	380	_	g		

RECOMMENDED CONDITIONS FOR USE

Symbol	Parameter	Condition		Recommended value	Unit
Vcc	Supply Voltage	Applied across P-N terminals		≤ 450	V
VD	Control Supply Voltage	Applied between: VuP1-VuPc, VvP1-VvPc VN1-VNC	(Note-3)	15 ± 1.5	V
VCIN(ON)	Input ON Voltage	Applied between: UP-VUPC, VP-VVPC		≤ 0.8	V
VCIN(OFF)	Input OFF Voltage	Un • Vn • Wn • Br-Vnc		≥ 9.0	V
fPWM	PWM Input Frequency	Using Application Circuit of Fig. 8		≤ 20	kHz
tdead	Arm Short-through Blocking Time	For IPM's each input signals	(Fig. 7)	≥ 2.0	μS

(Note-3) With ripple satisfying the following conditions : dv/dt swing $\leq \pm 5 \text{V}/\mu\text{s}$, Variation $\leq 2 \text{V}$ peak to peak

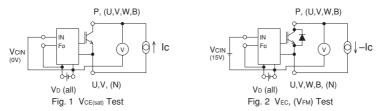


FLAT-BASE TYPE INSULATED PACKAGE

PRECAUTIONS FOR TESTING

- Before appling any control supply voltage (VD), the input terminals should be pulled up by resistores, etc. to their corresponding supply voltage and each input signal should be kept off state.
 After this, the specified ON and OFF level setting for each input signal should be done.
- 2. When performing "SC" tests, the turn-off surge voltage spike at the corresponding protection operation should not be allowed to rise above VCES rating of the device.

(These test should not be done by using a curve tracer or its equivalent.)



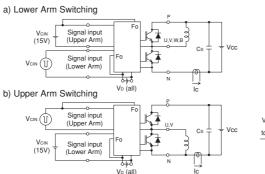


Fig. 3 Switching Time and SC Test Circuit

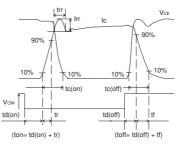


Fig. 4 Switching Time Test Waveform

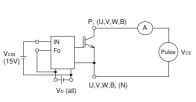


Fig. 5 Ices Test

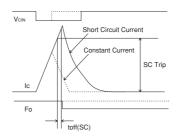
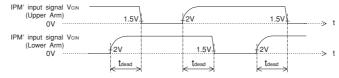


Fig. 6 SC Test Waveform



1.5V: Input on threshold voltage Vth(on) typical value, 2V: Input off threshold voltage Vth(off) typical value

Fig. 7 Dead Time Measurement Point Example



FLAT-BASE TYPE INSULATED PACKAGE

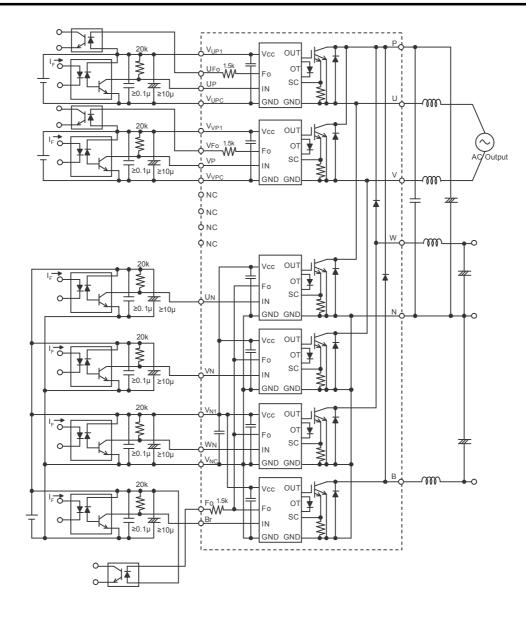


Fig. 8 Application Example Circuit

NOTES FOR STABLE AND SAFE OPERATION;

- Design the PCB pattern to minimize wiring length between opto-coupler and IPM's input terminal, and also to minimize the stray capacity between the input and output wirings of opto-coupler.
- Connect low impedance capacitor between the Vcc and GND terminal of each fast switching opto-coupler.
- Fast switching opto-couplers: t_{PLH} , $t_{PHL} \le 0.8 \mu s$, Use High CMR type.
- Slow switching opto-coupler: CTR > 100%
- Use 3 isolated control power supplies (V_D). Also, care should be taken to minimize the instantaneous voltage charge of the power supply.
- Make inductance of DC bus line as small as possible, and minimize surge voltage using snubber capacitor between P and N terminal.



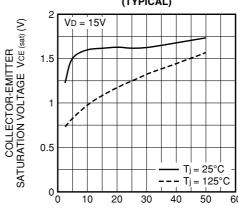
FLAT-BASE TYPE INSULATED PACKAGE

PERFORMANCE CURVES (INVERTER PART)

OUTPUT CHARACTERISTICS (TYPICAL) 60 Τj = 25°C 15V 13V COLLECTOR CURRENT IC (A) 50 $\dot{V}D = \dot{1}7V$ 40 30 20 10 00 0.5 1.5

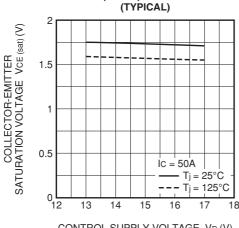
COLLECTOR-EMITTER SATURATION VOLTAGE VCE (sat) (V)

COLLECTOR-EMITTER SATURATION VOLTAGE (VS. Ic) CHARACTERISTICS (TYPICAL)



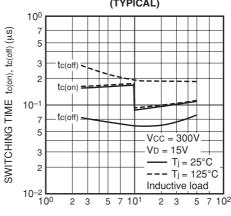
COLLECTOR CURRENT Ic (A)

COLLECTOR-EMITTER SATURATION VOLTAGE (VS. VD) CHARACTERISTICS



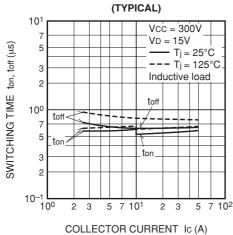
CONTROL SUPPLY VOLTAGE VD (V)

SWITCHING TIME CHARACTERISTICS (TYPICAL)

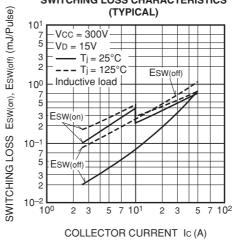


COLLECTOR CURRENT Ic (A)

SWITCHING TIME CHARACTERISTICS



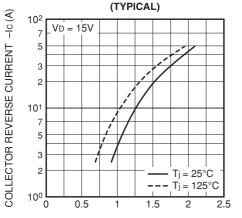
SWITCHING LOSS CHARACTERISTICS



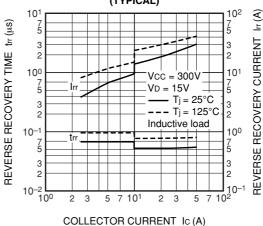


FLAT-BASE TYPE INSULATED PACKAGE

FWDi FORWARD VOLTAGE CHARACTERISTICS

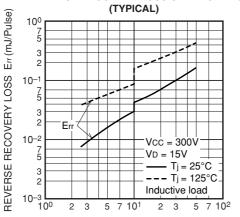


FWDI REVERSE RECOVERY CHARACTERISTICS (TYPICAL)



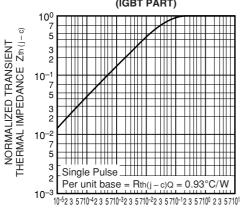
FWDi REVERSE RECOVERY LOSS CHARACTERISTICS

EMITTER-COLLECTOR VOLTAGE VEC (V)

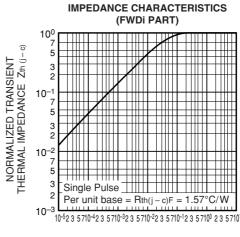


COLLECTOR REVERSE CURRENT -Ic (A)

TRANSIENT THERMAL **IMPEDANCE CHARACTERISTICS** (IGBT PART)



TIME (s)



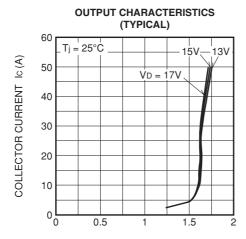
TIME (s)

TRANSIENT THERMAL



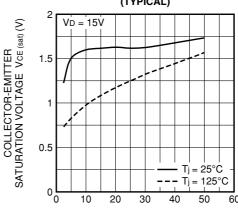
FLAT-BASE TYPE INSULATED PACKAGE

(CONVERTER PART)



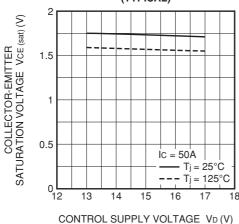
COLLECTOR-EMITTER SATURATION VOLTAGE VCE (sat) (V)

COLLECTOR-EMITTER SATURATION VOLTAGE (VS. Ic) CHARACTERISTICS (TYPICAL)

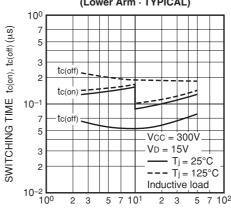


COLLECTOR CURRENT Ic (A)

COLLECTOR-EMITTER SATURATION VOLTAGE (VS. VD) CHARACTERISTICS (TYPICAL)

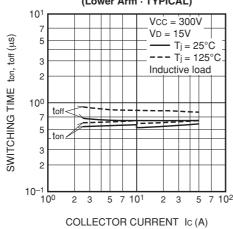


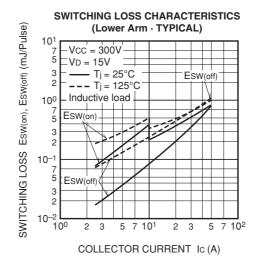
SWITCHING TIME CHARACTERISTICS (Lower Arm · TYPICAL)



COLLECTOR CURRENT Ic (A)

SWITCHING TIME CHARACTERISTICS (Lower Arm · TYPICAL)

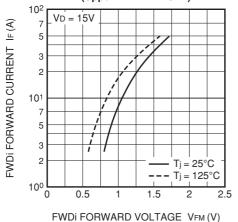




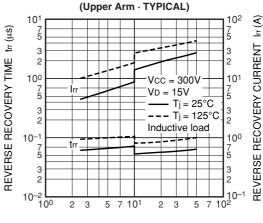


FLAT-BASE TYPE INSULATED PACKAGE

FWDi FORWARD VOLTAGE CHARACTERISTICS (Upper Arm · TYPICAL)

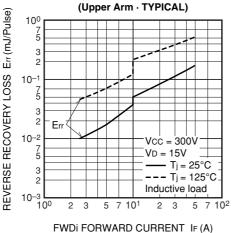


FWDI REVERSE RECOVERY CHARACTERISTICS

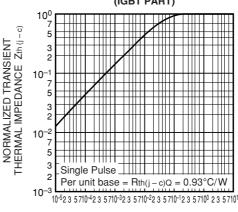


FWDi FORWARD CURRENT IF (A)

FWDI REVERSE RECOVERY LOSS CHARACTERISTICS

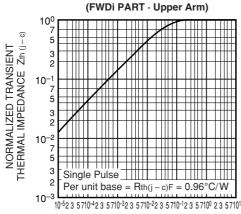


TRANSIENT THERMAL
IMPEDANCE CHARACTERISTICS
(IGBT PART)

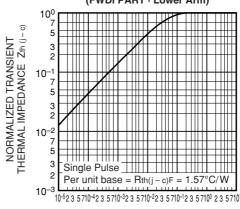


TIME (s)

TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (FWDi PART - Upper Arm)



TRANSIENT THERMAL
IMPEDANCE CHARACTERISTICS
(FWDi PART · Lower Arm)



TIME (s)

TIME (s)



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